

Technical Data Sheet

❖ Alfater XL®

MOCOM

ALFATER XL D40I 4FC0010

Base Polymer	Thermoplastic Vulcanisate (PP+EPDM)
Colour	natural color,bright inherent color,blue
Service Temperature	max. range (depending on load, geometry, etc.) -40-125 °C
Special Features	food contact,compliant EN 71-3,good colorability,good weathering resistance,good chemical resistance,good ozone reistance,good hot air resistance,good hydrolysis resistant,easy flow
Market Segment	packaging,household goods,food processing industry,toys
Application Area	injection moulded parts
Typical Applications	seals,sealing lip,handles,protection caps,caps / closures,containers,kitchen ware,2K components
Adhesion to	Polypropylene Homopolymer,Polypropylene Copolymer,Polyethylene,Thermoplastic Vulcanisate (PP+EPDM),Thermoplastic Olefin Elastomer,Thermoplastic Elastomer general

Pre-Drying Conditions	in a dry air (dessiccant) dryer 70-80 °C for 2-4 h max. moisture content <0,10 %
Processing Injection Moulding	melt temperature 195-230 °C mould temperature 10-70 °C injection speed middle - high back pressure (hydraulic) >3 bar holding pressure 50-70% of injection pressure
Storage	dry, protected from light tightly sealed
Minimum Shelf Life	months <12

Properties	Value	Dimension	Test Norm
Mechanical Properties			
Tensile Stress at 100% Elongation (Type 2)	9.5	MPa	ISO 37
Tensile Strength (Type 2)	11.3	MPa	ISO 37
Tear Strength (Method Ba)	74	kN/m	ISO 34-1
Elongation at Break (Type 2)	400	%	ISO 37
Shore Hardness D (15s)	40	-	ISO 868
Thermal Properties			
Compression Set (22h / 100 °C / 25% / Type A)	80	%	ISO 815
Compression Set (22h / 70 °C / 25% / Type A)	70	%	ISO 815
Compression Set (72h / 22 °C / 25% / Type A)	48	%	ISO 815
Compression Set (72h / 125 °C / 25% / Type A)	92	%	ISO 815

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Rheological Properties

Shrinkage (lengthwise, 24h)	1.2 - 1.6	%	ISO 294-4
Shrinkage (lateral, 24h)	1 - 1.4	%	ISO 294-4
Spiral Flow (2 mm wall thickness)	70	cm	-

Physical Properties

Density	950	kg/m ³	ISO 1183
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Ageing Properties

Ozone resistance (method A)	passed	-	ISO 1431-1A
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